# Rapid in-depth characterization of biologics by microchip CE-MS: mAbs, AAVs and nucleic acids

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#### Introduction

Microchip capillary electrophoresis (CE) coupled with mass spectrometry (MS) has revolutionized the characterization of therapeutic modalities in biopharmaceuticals. Here, we present the applications of an integrated workflow that couples the microfluidic CE system (ZipChip) with MS in characterization of biotherapeutics. The generic workflow is rapid, simple, with minimum method development and sample prep. We will showcase 3 distinct application examples using the ZipChip CE-MS workflow:

Multi-level characterization of monoclonal antibodies (mAbs) including charge heterogeneity, glycosylation profiles, and critical quality attributes. The combination of microchip CE and MS provides efficient analysis, enhancing understanding of mAb structure.

Characterization of adeno-associated viruses (AAVs) including intact denatured Viral Protein (VP) characterization as well as peptide mapping to further characterize PTMs of the VP. Examples of the serotype AAV6, AAV8, and AAV9 are shown in this poster

Analysis of nucleic acids covering FLP determination of Oligos as well as Oligo mapping of biological RNAs. Apart from benefits stated above, the workflow requires NO ION PAIRING Reagents, eliminating system contamination.



ZipChip – A microfluidic CE-based front end for mass spectrometry

## Characterization of Monoclonal Antibodies: Charge Variant Analysis<sup>1</sup> and Peptide Mapping<sup>2</sup>





removal through cleanup procedures. NSIT mAb (A) Deconvoluted mass spectra of the variants showing glycoforms (B)



salts, eliminating the need for species Figure 2: Workflow showing the steps involved in sample biopharmaceutical formats (IgG4, IgG1, preparation procedure for peptide mapping of a mAb for Fc fusion proteins) with great results.<sup>4</sup> ZipChip analysis

Peptide Mapping sample preparation protocol is shown in Figure 2. Ammonium acetate is used to replace Tris buffer for the trypsin digestion, making it directly compatible with ZipChip/MS analysis with no further sample prep steps. When compared with LCMS protocol using TRIS buffer, this workflow demonstrated similar performance for CQAs identified with only 8nL of 1mg/mL of material needed per injection. Figure 3 shows the result of NIST mAb peptide mapping showing excellence sequence coverage and accurate identification of main PTMs with in less than 20 minutes per run. The workflow was applied to different

B) 
 66.8%
 98.9%
 59.70%

 33.2%
 98.1%
 40.30%
RESIDU RELATIVE RSD (%) MODIFICATION M255+Oxidatio 1.99 7.1 0.52 N300+A1G0 14.3 N300+A1G0F 3.09 4.6 44.45 0.2 N300+A2G0F 41.39 0.5 N300+A2G1F N300+A2G2F 9.68 2.0 2.70 N300+A1G1F 1.9 1.69 7.1 N300+Unglycosylated 0.79 5.8 M361+Oxidation 0.94 4.3 N387+Deamidatior 0.71 1.0 N387+Succinimide1 1.27 7.4 M431+Oxidation

Figure 3: A) Base peak electorpherogram (BPEs) of the peptide mapping analysis on NIST mAb. Green and red bars indicate identified peptide for light and heavy chains. Embedded table shows quantitation of most relevant PTMs. B) Sequence coverage obtained for NIST mAb tryptic digest analyzed through CE-MS/MS analysis.

18.7

2.05

M4+Oxidation

### Characterization of Viral Capsid Proteins (VP) for AAVs: Intact Denatured and Peptide Mapping<sup>5</sup>



![](_page_0_Figure_21.jpeg)

Figure 6. Schematic showing the sample preparation strategy along with analysis followed by data processing for digested AAV capsid proteins

**Peptide Mapping Analysis for AAVs** is performed using the ZipChip/Exploris<sup>TM</sup> 240 workflow demonstrated on Figure 6. 10 μg of AAV (determined using NanoOrange protein assay) was **digested** with SMART Digest pepsin magnetic beds on a Kingfisher<sup>™</sup> DuoPrime. Desalting is performed using a C18 spin column and then reduced to dryness in a speedvac. The Analysis was performed by reconstitute digested samples in 10uL of the Peptide BGE and loaded directly into an HR chip primed with Peptide BGE. Each run was 20 minutes, and 2 injections were performed for each sample. Results of the peptide mapping analysis for AAV is shown in Figure 7.

![](_page_0_Figure_24.jpeg)

Figure 4: Schematic showing the workflow for analysis of AAV viral capsid proteins.

Intact Denatured Analysis is performed using a ZipChip<sup>™</sup> (908 Devices) coupled to an Orbitrap Exploris<sup>™</sup> 240 MS (Thermo Scientific). The analysis time was 5 minute using a standard High Resolution (HR) chip Devices) along with a Peptide (908 Background Electrolyte (BGE) containing 4% DMSO. The workflow is shown in Figure 4.

Figure 5 (right): BPEs of the 5 replicates analysis (overlaid) performed for AAV8 (3A), AAV6 (3B) and AAV9 (3C). Data show separation of the three VPs during the analysis with capability to detect multiple proteoforms for each VP, including phosphorylation and acetylation. LOD testing showed that all Identified proteoforms were detected at concentrations 8.80E6 viral particles, with at least one proteoform of each VP detected at concentrations as low as 2.64E6 viral particles.

![](_page_0_Figure_28.jpeg)

100 -		4	.39	Hanne and Hanne Hanne and Hanne Hanne and Hanne and Ha							
90 -	Proteins	Sequence Coverage	Has Ta				Protein	Modification	Peptide Sequence	Average % Abundance	STDEV N=2
	VP1	100%	Constant States				AAV9_VP1	Q119+NH3 loss Glutarimide	QAKKRLLEPLGL	57.21	3.52
80 -	VP2 VP3	100%					AAV9_VP1	– A203+Acetylation		98.25	0.08
70		100/0	AAV9				AAV9_VP1	M372+Oxidation	FMIPQYGYLTLNDGSQAVGRSSF	1.31	0.12
60 -			70117				AAV9_VP1	D383+Succinimide D	LTLNDGSQAVGRSSF MIPQYGYLTLNDGSQAVGRSSF FMIPQYGYLTLNDGSQAVGRSSF	1.03	0.04
							AAV9_VP1	M403+Oxidation	EYFPSQMLRTGNNFQF	1.09	0.04
50							AAV9_VP1	M435+Oxidation	DRLMNPLIDQYL FENVPFHSSYAHSQSLDRLMNPLIDQ	1.49	0.13
40-							AAV9_VP1	N451+Deamidation	YYLSKTINGSGQNQQTLKFSVAGPSNM	1.23	0.25
30 -		3 96					AAV9_VP1 ~	-Y483+Phosphorylation	SVAGPSNMAVQGRNYIPGPSYRQQRVSTTVTQNNNSE AVQGRNYIPGPSYRQQRVSTTVTQNNNSE	2.57	0.08
1		3.51 0.50					AAV9_VP1	M523+Oxidation	ALNGRNSLMNPGPAMASHKEGEDRFFPLSGSL FAWPGASSWALNGRNSLMNPGPAMASHKEGEDRFFPLSGSL	6.55	0.77
20 -			4.99 5 20			7	AAV9_VP1	~Q607+NH3 loss_Glutarimide	QDRDVYLQGPIW	19.68	11.22
10-		3.08					AAV9_VP1	Q614+NH3 loss_Glutarimide	QGPIWAKIPHTDGNFHPSPLMGGFGMKHPPPQIL QGPIWAKIPHTDGNFHPSPLMGGF	34.76	4.88
0	0.05 1.03	2.40	1 UManutar Inducedor	8.81 9.78 11.19 12,66 14,27	15.80 18. <u>16</u> 1	8,84	AAV9_VP1	D625+Succinimide D	AKIPHTDGNFHPSPLMGGFGMKHPPPQIL	1.88	0.25
0-	2	2 4	6 8	10 12 14	16 18	20	~ Indicates exact location of PTM not determined by BPF				
				Time (min)							

Figure 7: Microchip CE-MS separation for peptide mapping and identification of PTMs. CE-MS base peak electropherograms of AAV9 serotype (left) illustrating high sequence coverage. On the left the table of identified PTMs.

- Rapid microchip CE-MS can be utilized for the in-depth characterization of AAVs including viral capsid protein analysis and peptide mapping.
- VP separation is performed in as little as 5 minutes while detecting multiple proteoforms of each viral capsid protein.

#### Characterization of Nucleic Acids: Oligonucleotide Analysis<sup>6</sup> and Bottom-up Oligo Mapping of RNAs<sup>7</sup> RNase T1. [**M+4H**]<sup>4+</sup> (8a) 20 mer DNA (8d) 146.048 Da z=4 Conc. 1uM Orbitrap res. 60k Hydrolysis products **RNA** 80-60 isCID 40 analysis

#### Conclusion

- ZipChip CE/MS is a versatile platform for analysis of a variety of therapeutic and pharmaceutically important molecules such as mAbs, AAVs and nucleic acids and both intact and partially digested levels.
- This microfluidic technology offers a rapid method of analysis for all formats; ready-to-use consumable kits eliminate the

![](_page_0_Figure_37.jpeg)

Figure 8. Extracted Ion Electropherograms and raw mass spectra of DNAs 20mer, 50mer, 80mer (8a-8c), mass spectra generated by averaging the peaks of interest ((8d-8f) inserts show M+H adduct in the dominant charge state for each of the Oligo.

Figure 9. Protocol for digestion and analysis workflow (9a); Bottom-up analysis of UTR on ZipChip-timsTOF (9b)

The Intact Oligos Analysis can be easily done by the ZipChip CE/MS platform. The method is rapid with NO need for ion-pairing reagents. In this protocol, the ready to use consumables are a High-Resolution Bare Glass (HRB) chip and the ZipChip Oligos BGE. A generic protocol can be sued for the analysis of oligos full length product (FLP) 10-80 mers. Figure 8 presents the example electropherograms and corresponding mass spectra for 20mer, 50mer, and 80mer DNA sample. **Oligo Mapping** of a larger biological RNA by a partial digestion was also performed using similar CE-MS protocol (Figure 9a) with analysis time to be 4 minutes. The sample used was HIV-1 5'-UTR (untranslated region) RNA (UTR), with 364 nucleotides and was partially digested using RNase T1. Figure 9b shows the electropherogram and an example mass spectrum for one of the peaks of interest. 100% sequence coverage of UTR was achieved.

need for method development.

Due to its mass spec friendly BGE solutions and lack of ionpairing reagents, switching between methods is extremely simple, thereby reducing critical bottlenecks in analytical workflows in a biopharmaceutical mass spectrometry laboratory.

#### References

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- **5. 2023** In-depth Characterization of Adeno-Associated Viruses (AAVs) using Microchip CE-MS (Poster); ASMS. Houston, TX, USA
- 6. Application Note 9.5 "Rapid characterization of oligonucleotides using microfluidic capillary electrophoresis - mass spectrometry by ZipChip. 908 Devices
- 7. 2023 Continuing the investigation of microchip capillary electrophoresis coupled with mass spectrometry in the bottom-up characterization of progressively larger RNAs (Poster); ASMS, Houston, TX, USA.

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[140:162]4

1800

[93:116]4+

2000

RNase T1 dig of UTR

3.8 Time [min]

[138:158]34

2100 m/z

![](_page_0_Picture_52.jpeg)

The technologies discussed in this poster are the subject of one or more granted/pending patents. www.908devices.com/patents/